

# DIN EN 10255

## UNALLOYED STEEL TUBES SUITABLE FOR WELDING AND THREADING

Application: for transportation fluids and general purpose

### Dimensions and weight for Hot-rolled

Nominal size, mm	Outside diameter, mm		H (heavy-weight)		M (medium-weight)		Steel grades
	max.	min.	Wall thickness, mm	Weight per length unit, kg/m	Wall thickness, mm	Weight per length unit, kg/m	
33.7	34.2	33.3	-	-	3.2	2.41	S 195 T
42.4	42.9	42.0	4.0	3.79	3.2	3.1	
48.3	48.8	47.9	4.0	4.37	3.2	3.56	
60.3	60.8	59.7	4.5	6.19	3.6	5.03	
76.1	76.6	75.3	4.5	7.93	3.6	6.42	
88.9	89.5	88.0	5.0	10.3	4.0	8.36	
114.3	115.0	113.1	5.4	14.5	4.5	12.2	

### Dimensions and weight for Hot-rolled – Type L and L1

Nominal size, mm	Outside diameter, mm		Type L		Type L1		Steel grades
	max.	min.	Wall thickness, mm	Weight per length unit, kg/m	Wall thickness, mm	Weight per length unit, kg/m	
33.7	34.0	33.2	2.9	2.2	2.9	2.2	S 195 T
42.4	42.7	41.9	2.9	2.82	2.9	2.82	
48.3	48.6	47.8	2.9	3.25	2.9	3.24	
60.3	60.7	59.6	3.2	4.51	3.2	4.49	
76.1	76.3	75.2	-	-	3.2	5.73	
88.9	89.4	87.9	-	-	3.6	7.55	
114.3	114.9	113	-	-	4.0	10.8	