



INTERPIPE

UPJ™ SERIES PREMIUM CONNECTIONS

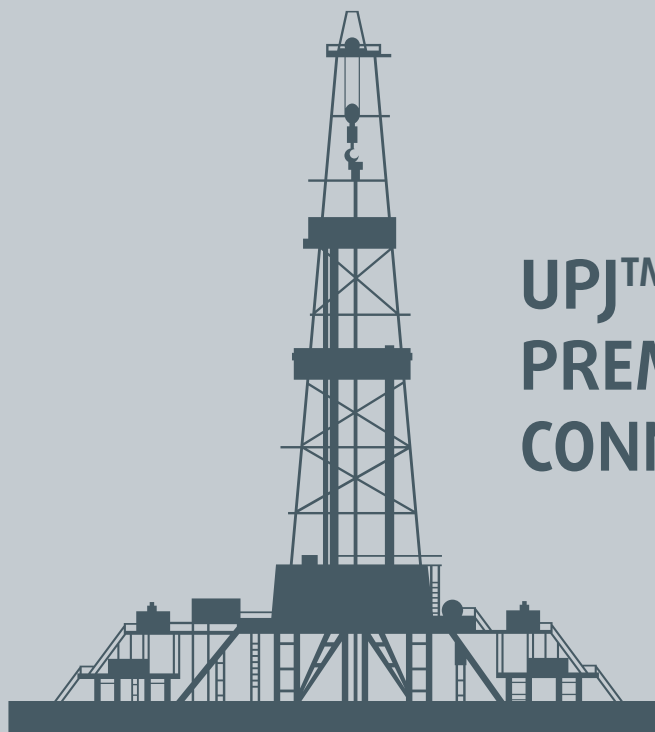


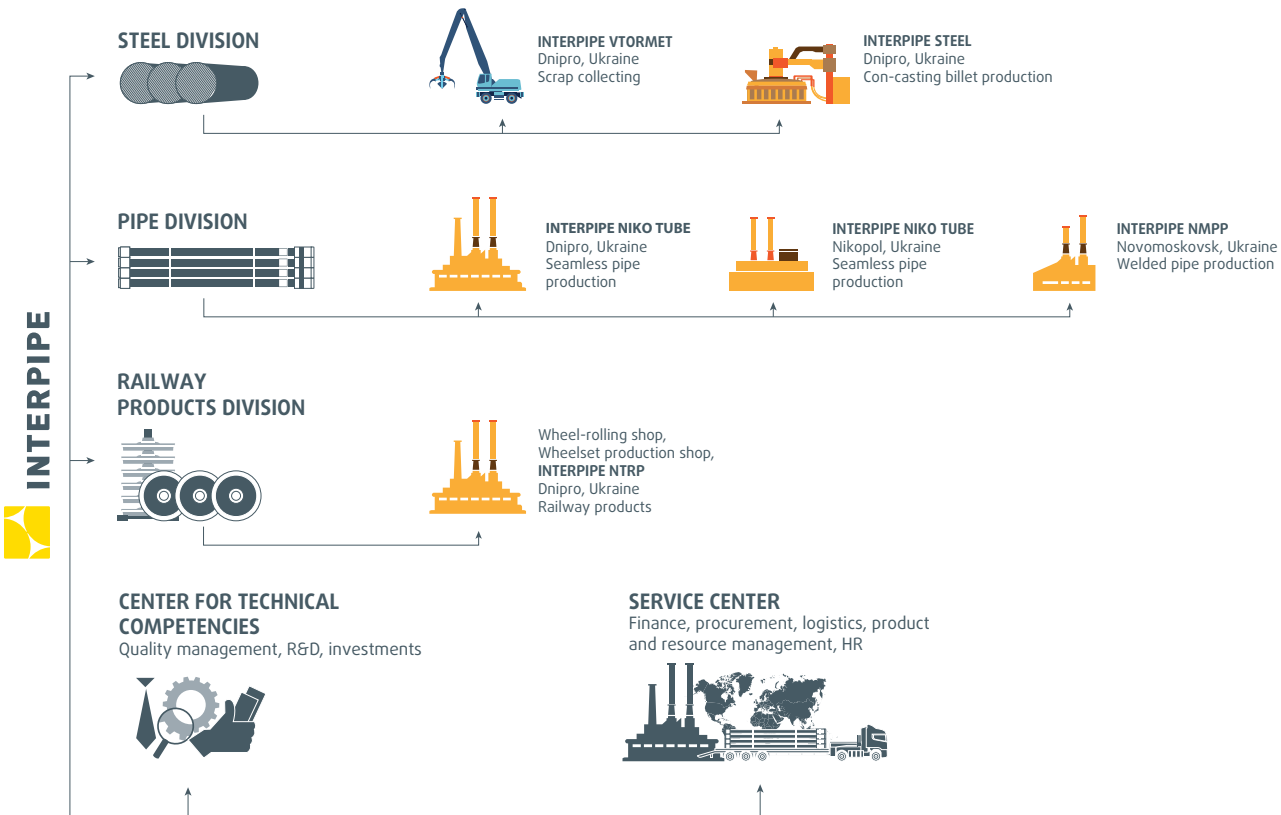
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INTERPIPE – A RELIABLE SUPPLIER OF TUBULAR SOLUTIONS

Interpipe is a fully integrated manufacturer and supplier of steel pipes for the oil and gas, mechanical, and construction industries. The company is one of the TOP-10 largest producers of seamless pipes in the world.

The structure of Interpipe includes 5 plants located in the Dnipropetrovsk region – one of the largest industrial centers of Ukraine. The company consists of 3 divisions: steel, pipe, and railway products. Interpipe controls the quality of products at each stage: from the production of raw materials to the delivery of finished products to customers.



SUPPLIES AROUND THE WORLD – KEY MARKETS

Interpipe's products are marketed in more than 80 countries around the world.

Commercial offices are established in Ukraine, Europe, the Middle East, CIS and North America.



PREMIUM AND SEMI PREMIUM CONNECTIONS

Oil and gas drilling conditions are getting more complex. The amount of directional wells is increasing, resulting in more stringent requirements. Threaded connections play a key role in the reliable operation of a string.

UPJ is a series of premium connections for steel pipes, designed by Interpipe for oil and gas operations in difficult geological environments.

UPJ™ SP HIGH PERFORMANCE SEMI PREMIUM CONNECTION

UPJ™ SP is a proven Semi Premium Connection developed to face customer challenges.

UPJ™ SP allows to combine drilling with casing assure high torque resistance. The connection is fully interchangeable with API BUTTRESS connection, casing accessories.

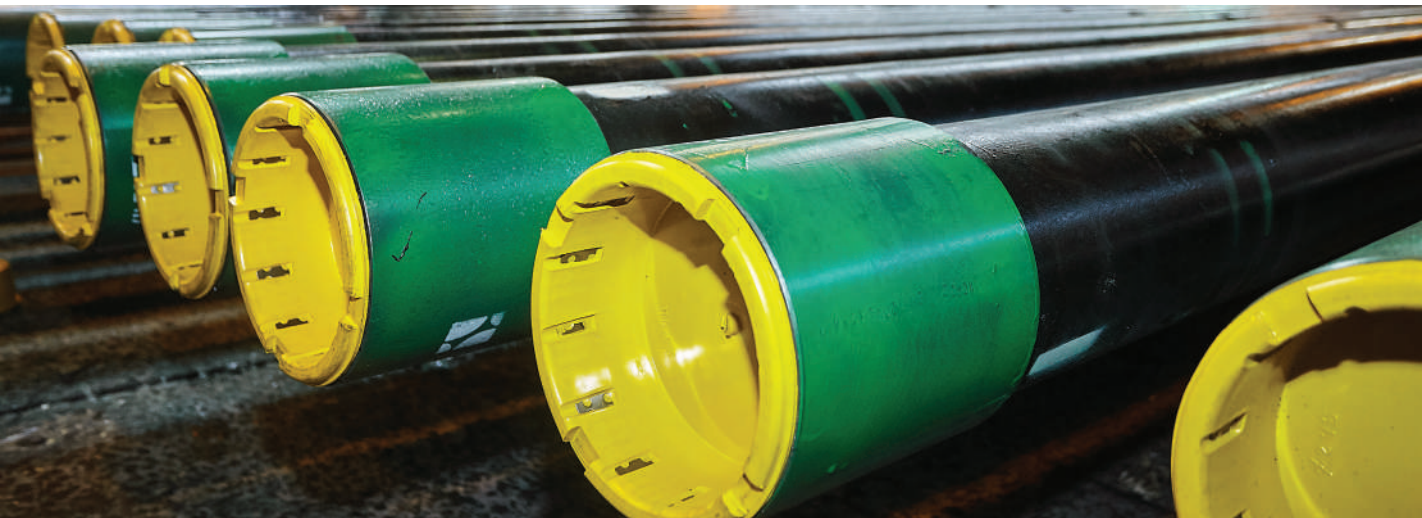
This connection allows an angle of deviation higher than 20° / 30 m.

AVAILABLE SIZES:

4 1/2" & 5 1/2"

STEEL GRADES:

API
Sour Service
High Collapse





UPJ™ SP SEMI PREMIUM CONNECTION: APPLICATIONS AND FEATURES

WELL APPLICATIONS:

- Drilling with Casing
- Shale
- Intermediate casing
- Production casing

WELL TYPE:

- Deviated
- Vertical

CONNECTION FEATURES:

- "Pin-to-shoulder" design
- Fully interchangeable with API Buttress connection, casing accessories
- True ID

OPTIONS:

- High operational Torque
- Enhanced structural capacity

UPJ™ M – CAL IV CERTIFIED GAS-TIGHT CONNECTION

UPJ™ M is a proprietary premium connection certified in accordance with ISO 13679 for CAL IV requirement level.

This connection guarantees safe operation under severe pressure and temperature. It can withstand up to 100% tensile, compression, internal and external pressure loads.

This connection allows an angle of deviation up to 40° / 30m.

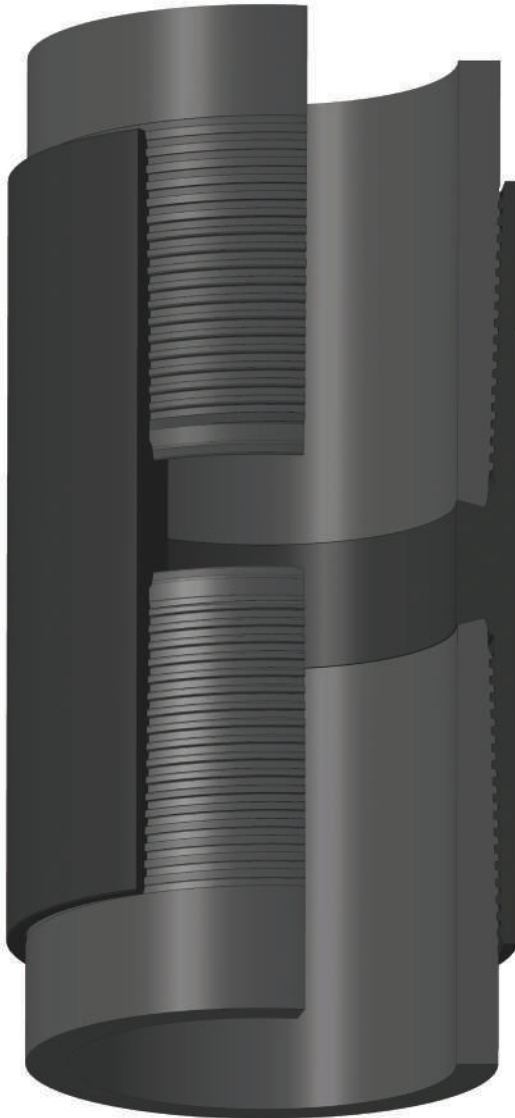
SIZE RANGE:

Product	Mm	In
Casing	114.3 – 339.7	4 1/2" – 13 3/8"
Tubing	60.3 – 114.3	2 3/8" – 4 1/2"

STEEL GRADES:

API
Sour Service
High Collapse





UPJ™ M T&C PREMIUM CONNECTION: APPLICATIONS AND FEATURES

WELL APPLICATIONS:

- Intermediate casing
- Production casing
- Tie-back
- Liner
- Tubing

WELL TYPE:

- Vertical
- Directional
- Horizontal

CONNECTION FEATURES:

- Threaded&Coupled (T&C)
- “Hook” thread profile
- “Metal-to-metal” gas tight system
- True ID
- Dope pocket

OPTIONS:

- Available with BEST DRY solution
- High Collapse
- High Torque
- Special Clearance
- Special Bevel

UPJ™ F – CAL IV CERTIFIED GAS-TIGHT FLUSH JOINT

UPJ™ F is a proprietary gas tight true flush premium connection certified in accordance with ISO 13679 for CAL IV requirement level.

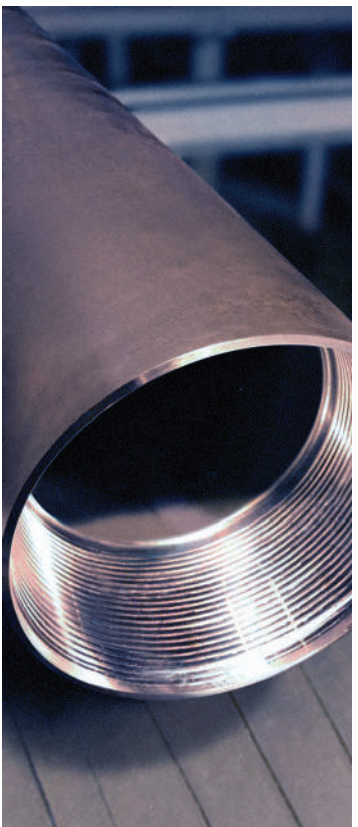
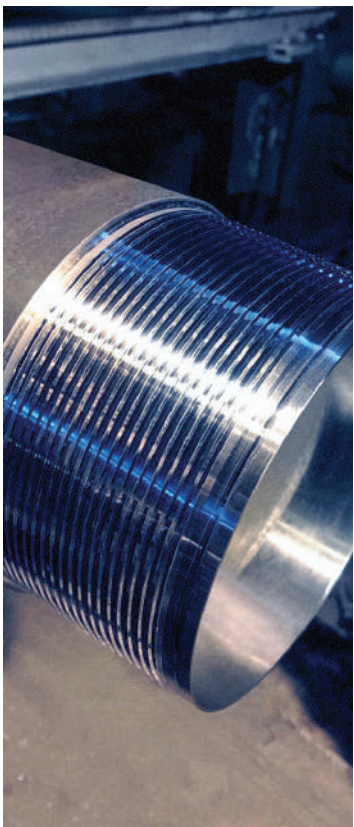
This design allows the connection usage in clearance applications where T&C connections cannot be used.

SIZE RANGE:

Product	Mm	In
Casing	114.3 – 301.6	4 1/2" – 11 7/8"
Tubing	60.3 – 114.3	2 3/8" – 4 1/2"

STEEL GRADES:

API
Sour Service
High Collapse





UPJ™ F TRUE FLUSH PREMIUM CONNECTION: APPLICATIONS AND FEATURES

WELL TYPE:

- Horizontal
- Vertical
- Directional

CONNECTION FEATURES:

- “Hook” thread profile
- Double “metal-to-metal” seal
- Dope pocket

FIELD TORQUE DATA

UPJ™ SP Performance Data

D		Wall Thickness min		80 ksi						110 ksi					
				min		opt		max		min		opt		max	
in	mm	in	mm	ft.lb	N*m	ft.lb	N*m	ft.lb	N*m	ft.lb	N*m	ft.lb	N*m	ft.lb	N*m
4,500	114,30	0,250	6,35	5 560	7 530	5 980	8 100	6 390	8 660	6 620	8 970	7 120	9 650	7 610	10 310
		0,290	7,37	6 330	8 580	6 810	9 230	7 280	9 870	7 360	9 970	7 920	10 730	8 470	11 480
		0,337	8,56	7 430	10 070	7 990	10 830	8 540	11 570	8 630	11 700	9 280	12 580	9 920	13 440
5,500	139,70	0,275	6,98	9 430	12 780	10 140	13 740	10 840	14 690	9 820	13 310	10 560	14 310	11 290	15 300
		0,304	7,72	10 090	13 680	10 850	14 710	11 600	15 720	10 560	14 310	11 360	15 400	12 150	16 470
		0,361	9,17	11 640	15 780	12 520	16 970	13 390	18 150	12 220	16 560	13 140	17 810	14 050	19 040
		0,415	10,54	13 420	18 190	14 440	19 570	15 450	20 940	14 080	19 080	15 140	20 520	16 190	21 950
7,000	177,80	0,562	14,27	16 790	22 760	18 060	24 480	19 320	26 190	16 100	21 820	17 320	23 480	18 530	25 120
		0,317	8,05	13 100	17 760	14 090	19 100	15 070	20 430	13 750	18 640	14 790	20 050	15 820	21 440
		0,362	9,19	14 390	19 510	15 480	20 980	16 560	22 450	15 200	20 600	16 350	22 160	17 490	23 710
		0,408	10,36	16 300	22 090	17 530	23 760	18 750	25 420	17 220	23 340	18 520	25 100	19 810	26 850
		0,453	11,51	17 500	23 720	18 820	25 510	20 130	27 290	18 580	25 190	19 980	27 080	21 370	28 970
		0,498	12,62	19 680	26 680	21 170	28 700	22 650	30 700	20 820	28 220	22 390	30 350	23 950	32 470
		0,540	13,72	20 760	28 140	22 330	30 270	23 890	32 390	22 030	29 860	23 690	32 110	25 340	34 350



UPJ M Performance Data

D		Wall Thickness min		55 ksi						80 ksi					
				min		opt		max		min		opt		max	
in	mm	in	mm	ft.lb	N*m	ft.lb	N*m	ft.lb	N*m	ft.lb	N*m	ft.lb	N*m	ft.lb	N*m
2,875	73,02	0,217	5,51	-	-	-	-	-	-	1 670	2 260	1 850	2 500	2 040	2 760
		0,276	7,01	-	-	-	-	-	-	2 350	3 180	2 620	3 550	2 880	3 900
		0,308	7,82	-	-	-	-	-	-	2 750	3 720	3 050	4 130	3 360	4 550
		0,340	8,64	-	-	-	-	-	-	3 150	4 270	3 500	4 740	3 840	5 200
		0,362	9,19	-	-	-	-	-	-	3 470	4 700	3 840	5 200	4 200	5 690
		0,392	9,96	-	-	-	-	-	-	3 760	5 090	4 200	5 690	4 650	6 300
		0,405	10,29	-	-	-	-	-	-	3 910	5 300	4 350	5 890	4 790	6 490
3,500	88,90	0,170	4,32	-	-	-	-	-	-	1 370	1 850	1 530	2 070	1 680	2 270
		0,216	5,49	-	-	-	-	-	-	2 030	2 750	2 260	3 060	2 490	3 370
		0,254	6,45	-	-	-	-	-	-	2 610	3 530	2 900	3 930	3 190	4 320
		0,289	7,34	-	-	-	-	-	-	3 190	4 320	3 560	4 820	3 920	5 310
		0,476	12,09	-	-	-	-	-	-	6 640	9 000	7 380	10 000	8 110	10 990
		0,510	12,95	-	-	-	-	-	-	7 150	9 690	7 970	10 800	8 780	11 900
		0,575	14,61	-	-	-	-	-	-	8 040	10 900	8 930	12 100	9 820	13 310
4,500	114,30	0,250	6,35	-	-	-	-	-	-	3 540	4 790	3 910	5 300	4 280	5 800
		0,271	6,88	-	-	-	-	-	-	3 980	5 390	4 430	6 000	4 870	6 600
		0,290	7,37	-	-	-	-	-	-	4 430	6 000	4 940	6 690	5 460	7 400
		0,337	8,56	-	-	-	-	-	-	5 530	7 490	6 120	8 290	6 710	9 090
		0,500	12,70	-	-	-	-	-	-	9 960	13 500	11 060	14 990	12 170	16 500
		0,560	14,22	-	-	-	-	-	-	11 360	15 400	12 610	17 090	13 870	18 800
5,500	139,70	0,244	6,20	3 190	4 320	3 550	4 810	3 900	5 280	4 060	5 500	4 500	6 100	4 940	6 690
		0,275	6,98	3 610	4 890	3 980	5 390	4 350	5 890	4 570	6 190	5 090	6 900	5 610	7 600
		0,304	7,72	3 910	5 300	4 350	5 890	4 790	6 490	4 940	6 690	5 460	7 400	5 970	8 090
		0,361	9,17	4 940	6 690	5 460	7 400	5 970	8 090	5 830	7 900	6 490	8 790	7 150	9 690
		0,415	10,54	6 200	8 400	6 860	9 300	7 520	10 190	7 520	10 190	8 330	11 290	9 150	12 400
		0,476	12,09	7 820	10 600	8 700	11 790	9 590	13 000	9 740	13 200	10 840	14 690	11 950	16 200
		0,500	12,70	8 780	11 900	9 740	13 200	10 690	14 490	10 920	14 800	12 170	16 500	13 420	18 190
		0,530	13,46	9 660	13 090	10 770	14 600	11 870	16 090	12 170	16 500	13 500	18 300	14 820	20 090
		0,562	14,27	10 550	14 300	11 730	15 900	12 910	17 500	13 420	18 190	14 900	20 200	16 370	22 190
6,625	168,28	0,288	7,32	4 280	5 800	4 720	6 390	5 160	6 990	5 530	7 490	6 120	8 290	6 710	9 090
		0,330	8,38	4 570	6 190	5 090	6 900	5 610	7 600	5 830	7 900	6 490	8 790	7 150	9 690
		0,352	8,94	4 940	6 690	5 460	7 400	5 970	8 090	6 200	8 400	6 860	9 300	7 520	10 190
		0,417	10,59	7 150	9 690	7 970	10 800	8 780	11 900	8 410	11 400	9 370	12 700	10 330	14 000
		0,475	12,06	8 780	11 900	9 740	13 200	10 690	14 490	10 770	14 600	11 950	16 200	13 130	17 800
		0,562	14,27	11 730	15 900	13 050	17 690	14 380	19 490	14 310	19 400	15 930	21 590	17 550	23 790
7,000	177,80	0,362	9,19	6 200	8 400	6 860	9 300	7 520	10 190	7 520	10 190	8 330	11 290	9 150	12 400
		0,408	10,36	7 150	9 690	7 970	10 800	8 780	11 900	8 410	11 400	9 370	12 700	10 330	14 000
		0,453	11,51	8 410	11 400	9 370	12 700	10 330	14 000	10 100	13 690	11 210	15 190	12 320	16 700
		0,498	12,65	9 740	13 200	10 840	14 690	11 950	16 200	12 020	16 290	13 350	18 100	14 680	19 900
		0,540	13,72	11 430	15 490	12 690	17 200	13 940	18 900	14 010	18 990	15 560	21 090	17 110	23 190
9,625	244,48	0,352	8,94	7 150	9 690	7 970	10 800	8 780	11 900	8 410	11 400	9 370	12 700	10 330	14 000
		0,395	10,03	7 150	9 690	7 970	10 800	8 780	11 900	8 410	11 400	9 370	12 700	10 330	14 000
		0,435	11,05	9 740	13 200	10 840	14 690	11 950	16 200	11 730	15 900	13 050	17 690	14 380	19 490
		0,472	11,99	11 730	15 900	13 050	17 690	14 380	19 490	14 310	19 400	15 930	21 590	17 550	23 790
		0,545	13,84	16 230	22 000	18 070	24 490	19 910	26 990	20 870	28 290	23 160	31 400	25 450	34 500

UPJ™ M Performance Data

D		Wall Thickness min		90-95 ksi						110 ksi					
				min		opt		max		min		opt		max	
in	mm	in	mm	ft.lb	N*m	ft.lb	N*m	ft.lb	N*m	ft.lb	N*m	ft.lb	N*m	ft.lb	N*m
2,875	73,02	0,217	5,51	1 790	2 420	1 990	2 690	2 190	2 960	1 850	2 500	2 060	2 790	2 260	3 060
		0,276	7,01	2 660	3 600	2 960	4 010	3 250	4 400	2 820	3 820	3 140	4 250	3 460	4 690
		0,308	7,82	3 080	4 170	3 430	4 650	3 780	5 120	3 250	4 400	3 610	4 890	3 980	5 390
		0,340	8,64	3 540	4 790	3 910	5 300	4 280	5 800	3 690	5 000	4 130	5 590	4 570	6 190
		0,362	9,19	3 840	5 200	4 280	5 800	4 720	6 390	4 060	5 500	4 500	6 100	4 940	6 690
		0,392	9,96	4 280	5 800	4 720	6 390	5 160	6 990	4 500	6 100	5 020	6 800	5 530	7 490
		0,405	10,29	4 350	5 890	4 870	6 600	5 380	7 290	4 650	6 300	5 160	6 990	5 680	7 700
3,500	88,90	0,170	4,32	1 430	1 930	1 590	2 150	1 760	2 380	1 490	2 020	1 660	2 250	1 830	2 480
		0,216	5,49	2 120	2 870	2 360	3 190	2 600	3 520	2 210	2 990	2 460	3 330	2 700	3 660
		0,254	6,45	2 720	3 680	3 020	4 090	3 330	4 510	2 850	3 860	3 170	4 290	3 490	4 730
		0,289	7,34	3 320	4 500	3 690	5 000	4 060	5 500	3 540	4 790	3 910	5 300	4 280	5 800
		0,476	12,09	7 300	9 890	8 110	10 990	8 920	12 090	7 820	10 600	8 700	11 790	9 590	13 000
		0,510	12,95	7 890	10 690	8 780	11 900	9 660	13 090	8 410	11 400	9 370	12 700	10 330	14 000
		0,575	14,61	9 030	12 240	10 030	13 590	11 030	14 950	9 630	13 050	10 690	14 490	11 760	15 940
4,500	114,30	0,250	6,35	3 760	5 090	4 200	5 690	4 650	6 300	4 130	5 590	4 570	6 190	5 020	6 800
		0,271	6,88	4 280	5 800	4 790	6 490	5 310	7 190	4 650	6 300	5 160	6 990	5 680	7 700
		0,290	7,37	4 870	6 600	5 380	7 290	5 900	7 990	5 160	6 990	5 750	7 790	6 340	8 590
		0,337	8,56	5 970	8 090	6 640	9 000	7 300	9 890	6 420	8 700	7 150	9 690	7 890	10 690
		0,500	12,70	10 330	14 000	11 510	15 600	12 690	17 200	11 060	14 990	12 320	16 700	13 570	18 390
5,500	139,70	0,560	14,22	11 730	15 900	13 050	17 690	14 380	19 490	12 610	17 090	14 010	18 990	15 420	20 900
		0,244	6,20	4 570	6 190	5 090	6 900	5 610	7 600	5 020	6 800	5 610	7 600	6 200	8 400
		0,275	6,98	5 160	6 990	5 750	7 790	6 340	8 590	5 830	7 900	6 490	8 790	7 150	9 690
		0,304	7,72	5 530	7 490	6 120	8 290	6 710	9 090	6 200	8 400	6 860	9 300	7 520	10 190
		0,361	9,17	6 490	8 790	7 230	9 800	7 970	10 800	6 860	9 300	7 600	10 300	8 330	11 290
		0,415	10,54	8 190	11 100	9 070	12 290	9 960	13 500	9 440	12 790	10 470	14 190	11 510	15 600
		0,476	12,09	10 770	14 600	11 950	16 200	13 130	17 800	12 320	16 700	13 720	18 600	15 120	20 490
		0,500	12,70	12 320	16 700	13 720	18 600	15 120	20 490	13 640	18 490	15 190	20 590	16 740	22 690
		0,530	13,46	13 640	18 490	15 190	20 590	16 740	22 690	15 190	20 590	16 890	22 890	18 590	25 200
		0,562	14,27	15 120	20 490	16 820	22 800	18 510	25 090	16 820	22 800	18 660	25 290	20 500	27 790
6,625	168,28	0,288	7,32	6 200	8 400	6 860	9 300	7 520	10 190	7 150	9 690	7 970	10 800	8 780	11 900
		0,330	8,38	6 490	8 790	7 230	9 800	7 970	10 800	7 520	10 190	8 330	11 290	9 150	12 400
		0,352	8,94	6 860	9 300	7 600	10 300	8 330	11 290	7 820	10 600	8 700	11 790	9 590	13 000
		0,417	10,59	9 070	12 290	10 100	13 690	11 140	15 100	10 100	13 690	11 210	15 190	12 320	16 700
		0,475	12,06	11 730	15 900	13 050	17 690	14 380	19 490	12 980	17 590	14 460	19 600	15 930	21 590
		0,562	14,27	15 930	21 590	17 700	23 990	19 470	26 390	17 550	23 790	19 550	26 500	21 540	29 200
7,000	177,80	0,362	9,19	8 190	11 100	9 070	12 290	9 960	13 500	9 070	12 290	10 100	13 690	11 140	15 100
		0,408	10,36	9 070	12 290	10 100	13 690	11 140	15 100	10 400	14 100	11 580	15 700	12 760	17 300
		0,453	11,51	11 060	14 990	12 320	16 700	13 570	18 390	12 320	16 700	13 720	18 600	15 120	20 490
		0,498	12,65	13 640	18 490	15 190	20 590	16 740	22 690	14 970	20 290	16 670	22 600	18 370	24 900
		0,540	13,72	15 560	21 090	17 330	23 490	19 100	25 890	16 890	22 890	18 810	25 500	20 730	28 100
9,625	244,48	0,352	8,94	9 070	12 290	10 100	13 690	11 140	15 100	10 400	14 100	11 580	15 700	12 760	17 300
		0,395	10,03	9 070	12 290	10 100	13 690	11 140	15 100	10 400	14 100	11 580	15 700	12 760	17 300
		0,435	11,05	12 980	17 590	14 460	19 600	15 930	21 590	14 310	19 400	15 930	21 700	17 550	23 790
		0,472	11,99	15 560	21 090	17 330	23 490	19 100	25 890	18 220	24 700	20 280	27 490	22 350	30 300
		0,545	13,84	20 870	28 290	23 160	31 400	25 450	34 500	20 870	28 290	23 160	31 400	25 450	34 500

UPJ M Performance Data

D		Wall Thickness min		125 ksi						150 ksi					
				min		opt		max		min		opt		max	
in	mm	in	mm	ft.lb	N*m	ft.lb	N*m	ft.lb	N*m	ft.lb	N*m	ft.lb	N*m	ft.lb	N*m
2,875	73,02	0,217	5,51	1 910	2 580	2 120	2 870	2 340	3 170	1 980	2 680	2 210	2 990	2 430	3 290
		0,276	7,01	2 990	4 050	3 330	4 510	3 660	4 960	3 110	4 210	3 450	4 670	3 800	5 150
		0,308	7,82	3 470	4 700	3 840	5 200	4 200	5 690	3 610	4 890	3 980	5 390	4 350	5 890
		0,340	8,64	3 980	5 390	4 430	6 000	4 870	6 600	4 130	5 590	4 570	6 190	5 020	6 800
		0,362	9,19	4 280	5 800	4 790	6 490	5 310	7 190	4 430	6 000	4 940	6 690	5 460	7 400
		0,392	9,96	4 720	6 390	5 240	7 100	5 750	7 790	4 940	6 690	5 460	7 400	5 970	8 090
		0,405	10,29	4 940	6 690	5 460	7 400	5 970	8 090	5 090	6 900	5 680	7 700	6 270	8 500
3,500	88,90	0,170	4,32	1 530	2 070	1 700	2 300	1 870	2 530	1 620	2 190	1 800	2 440	1 980	2 680
		0,216	5,49	2 350	3 180	2 610	3 530	2 870	3 890	2 530	3 430	2 810	3 800	3 090	4 180
		0,254	6,45	3 020	4 090	3 360	4 550	3 700	5 010	3 250	4 400	3 610	4 890	3 980	5 390
		0,289	7,34	3 690	5 000	4 130	5 590	4 570	6 190	3 980	5 390	4 430	6 000	4 870	6 600
		0,476	12,09	8 040	10 900	8 920	12 090	9 810	13 300	8 330	11 290	9 290	12 590	10 250	13 890
		0,510	12,95	8 700	11 790	9 660	13 090	10 620	14 390	9 000	12 200	10 030	13 590	11 060	14 990
		0,575	14,61	9 930	13 460	11 030	14 950	12 130	16 440	10 290	13 950	11 430	15 490	12 580	17 050
4,500	114,30	0,250	6,35	4 350	5 890	4 870	6 600	5 380	7 290	4 790	6 490	5 310	7 190	5 830	7 900
		0,271	6,88	4 940	6 690	5 530	7 490	6 120	8 290	5 460	7 400	6 050	8 200	6 640	9 000
		0,290	7,37	5 610	7 600	6 200	8 400	68 740	93 190	6 050	8 200	6 710	9 090	7 380	10 000
		0,337	8,56	6 930	9 390	7 670	10 390	8 410	11 400	7 450	10 100	8 260	11 190	9 070	12 290
		0,500	12,70	11 800	15 990	13 130	17 800	14 460	19 600	12 690	17 200	14 090	19 100	15 490	21 000
		0,560	14,22	13 420	18 190	14 900	20 200	16 370	22 190	14 380	19 490	16 010	21 700	17 630	23 900
		0,244	6,20	5 610	7 600	6 270	8 500	6 930	9 390	6 490	8 790	7 230	9 800	7 970	10 800
5,500	139,70	0,275	6,98	6 490	8 790	7 230	9 800	7 970	10 800	7 520	10 190	8 330	11 290	9 150	12 400
		0,304	7,72	6 860	9 300	7 600	10 300	8 330	11 290	7 820	10 600	8 700	11 790	9 590	13 000
		0,361	9,17	7 520	10 190	8 330	11 290	9 150	12 400	8 410	11 400	9 370	12 700	10 330	14 000
		0,415	10,54	10 100	13 690	11 210	15 190	12 320	16 700	11 730	15 900	13 050	17 690	14 380	19 490
		0,476	12,09	13 640	18 490	15 190	20 590	16 740	22 690	15 560	21 090	17 330	23 490	19 100	25 890
		0,500	12,70	15 050	20 400	16 740	22 690	18 440	25 000	17 480	23 690	19 400	26 300	21 320	28 900
		0,530	13,46	16 740	22 690	18 590	25 200	20 430	27 690	19 320	26 190	21 460	29 090	23 600	31 990
		0,562	14,27	18 510	25 090	20 580	27 900	22 640	30 690	20 870	28 290	23 160	31 400	25 450	34 500
		0,288	7,32	7 820	10 600	8 700	11 790	9 590	13 000	9 070	12 290	10 100	13 690	11 140	15 100
		0,330	8,38	8 190	11 100	9 070	12 290	9 960	13 500	9 440	12 790	10 470	14 190	11 510	15 600
6,625	168,28	0,352	8,94	8 410	11 400	9 370	12 700	10 330	14 000	9 740	13 200	10 840	14 690	11 950	16 200
		0,417	10,59	11 060	14 990	12 320	16 700	13 570	18 390	12 320	16 700	13 720	18 600	15 120	20 490
		0,475	12,06	14 310	19 400	15 930	21 590	17 550	23 790	16 230	22 000	18 070	24 490	19 910	26 990
		0,562	14,27	19 550	26 500	21 680	29 390	23 820	32 290	20 870	28 290	23 160	31 400	25 450	34 500
		0,362	9,19	9 740	13 200	10 840	14 690	11 950	16 200	11 430	15 490	12 690	17 200	13 940	18 900
7,000	177,80	0,408	10,36	11 060	14 990	12 320	16 700	13 570	18 390	12 320	16 700	13 720	18 600	15 120	20 490
		0,453	11,51	13 350	18 100	14 820	20 090	16 300	22 090	14 970	20 290	16 670	22 600	18 370	24 900
		0,498	12,65	16 230	22 000	18 070	24 490	19 910	26 990	18 880	25 590	20 950	28 400	23 010	31 190
		0,540	13,72	18 880	25 590	20 950	28 400	23 010	31 190	20 870	28 290	23 160	31 400	25 450	34 500
		0,352	8,94	11 060	14 990	12 320	16 700	13 570	18 390	12 320	16 700	13 720	18 600	15 120	20 490
9,625	244,48	0,395	10,03	11 060	14 990	12 320	16 700	13 570	18 390	12 320	16 700	13 720	18 600	15 120	20 490
		0,435	11,05	15 560	21 090	17 330	23 490	19 100	25 890	17 550	23 790	19 550	26 500	21 540	29 200
		0,472	11,99	19 550	26 500	21 680	29 390	23 820	32 290	20 870	28 290	23 160	31 400	25 450	34 500
		0,545	13,84	20 870	28 290	23 160	31 400	25 450	34 500	20 870	28 290	23 160	31 400	25 450	34 500

24/7 FIELD SERVICE SUPPORT

Interpipe provides 24/7 Field Service Assistance for its customers around the world

THE MAIN TASKS OF THE INTERPIPE FIELD SERVICE TEAM ARE:

1. Field Inspection
 2. Running crew training
 3. Field Repair of minor damages
 4. Make up graphs interpretation
 5. Updating of pipes technical information (Data Sheets)
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